



Vario

**Carrier systems for open field
photovoltaic installations**

Engineered in Germany

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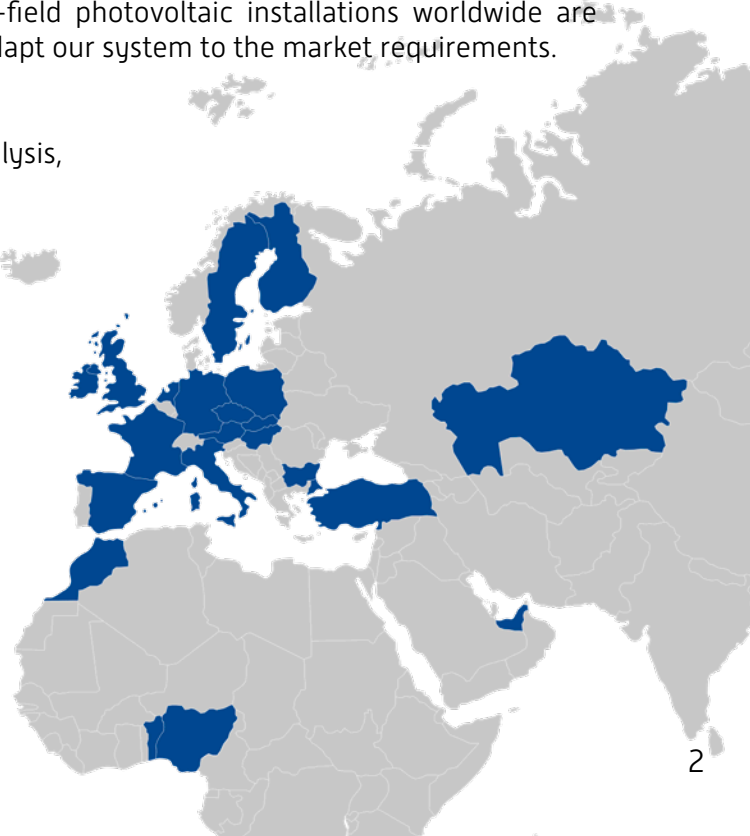
“From sunlight to energy” is an interesting and impressive way to produce renewable energy and to sustainably create and provide regular energy resources. For this reason, we at CWF, decided to make our contribution with the products and services of our company.

We are an established and dynamic company that offers a patented, high-quality carrier system for open-field photovoltaic installations.

Based on long-standing experience, we have developed carrier systems that are especially adapted to the requirements of open-field photovoltaic installations. Our aim is always to design a bearing, multi-adjustable and easy-to-install carrier system. We have made it – down to the last detail!

More than 3,5 gigawatt of carrier system for open-field photovoltaic installations worldwide are evidence of customer satisfaction and our ability to adapt our system to the market requirements.

- Our services include:
- Customized consulting and planning (structural analysis, trial pile driving, etc.)
 - Delivery and assembly of our carrier system



Vario Carrier system

With our patented, multi- statically tested **Vario angle-adjustment system**, both Σ - and C mounting piles can be chosen. The angle-adjustment system is fixed with only 6 bolts.

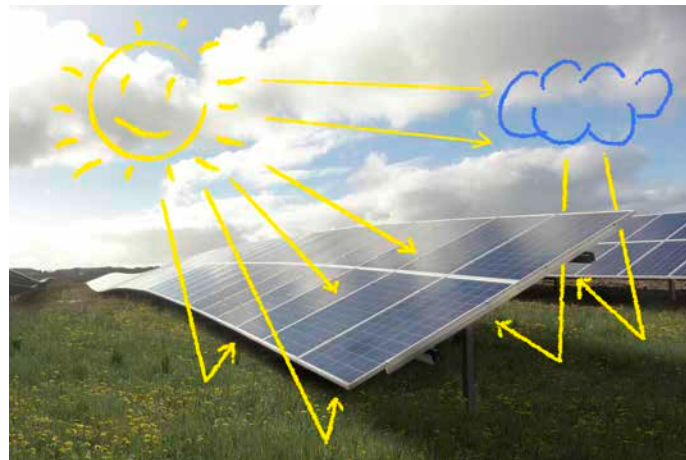
Our cross beams are individually adapted to each module layout. The advantage here is that the loads are distributed evenly across the entire frame design. Besides, it is also possible to further stabilize the cross beams to avoid excessive vibrations in the case of weather storms. The system is suitable for both framed and frameless modules.

For the entire system we only use high quality, weather-resistant and durable materials and components.

Due to the construction with vertical module carriers, the CWF systems are ideal for solutions with bifacial modules.

We at CWF want to leave nothing to chance as we want to make sure that your outdoor system withstands the forces of nature for at least 25 years.

We will be pleased to offer you advice and support to any further question about our system.



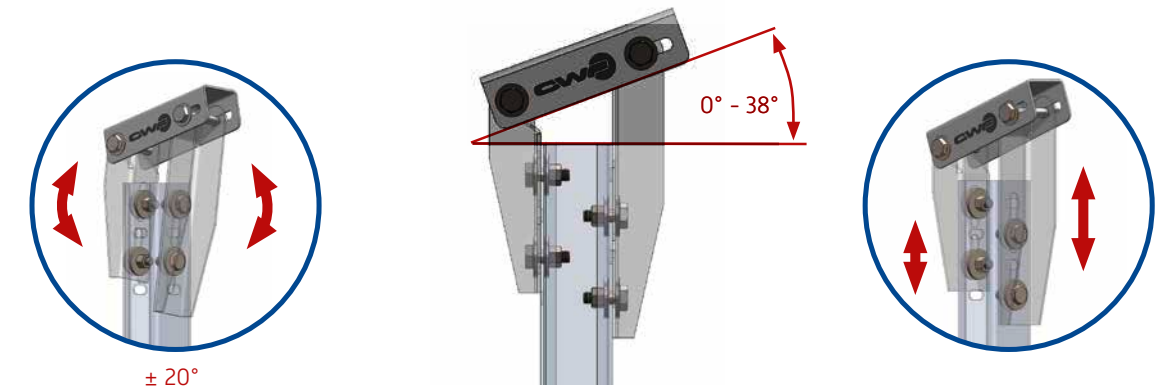
Bifacially optimized



Vario angle-adjustment system



Vario SMART angle-adjustment system



- high flexibility on adaption to the compound
- highly flexible and precise angle adjustment

Vario *KS I*

1-Post-System

- suitable for bifacial use
- no braces required in the system



- 1 or 2 modules portrait (vertical)
- up to 4.50 m span width
- North-South & East-West orientation possible



- 3 modules landscape (horizontal)
- up to 4,50 m span width
- North-South & East-West orientation possible



- 4 modules landscape (horizontal)
- up to 4.50 m span width
- North-South & East-West orientation possible



- East-West orientation



Vario SMART

2-Post-System

- suitable for bifacial use
- no braces required in the system



- 2 to 4 modules portrait
- wing span of table from 5 m to approx. 7 m
- North-South & East-West orientation possible



- 4 to 6 modules landscape
- wing span of table from 4 m to approx. 7 m
- North-South & East-West orientation possible



- cable duct integrated in the system

- Module carrier *Vario slide-in* [see p. 13]
- Module carrier *Vario clamp system* [see p. 14].



- East-West orientation



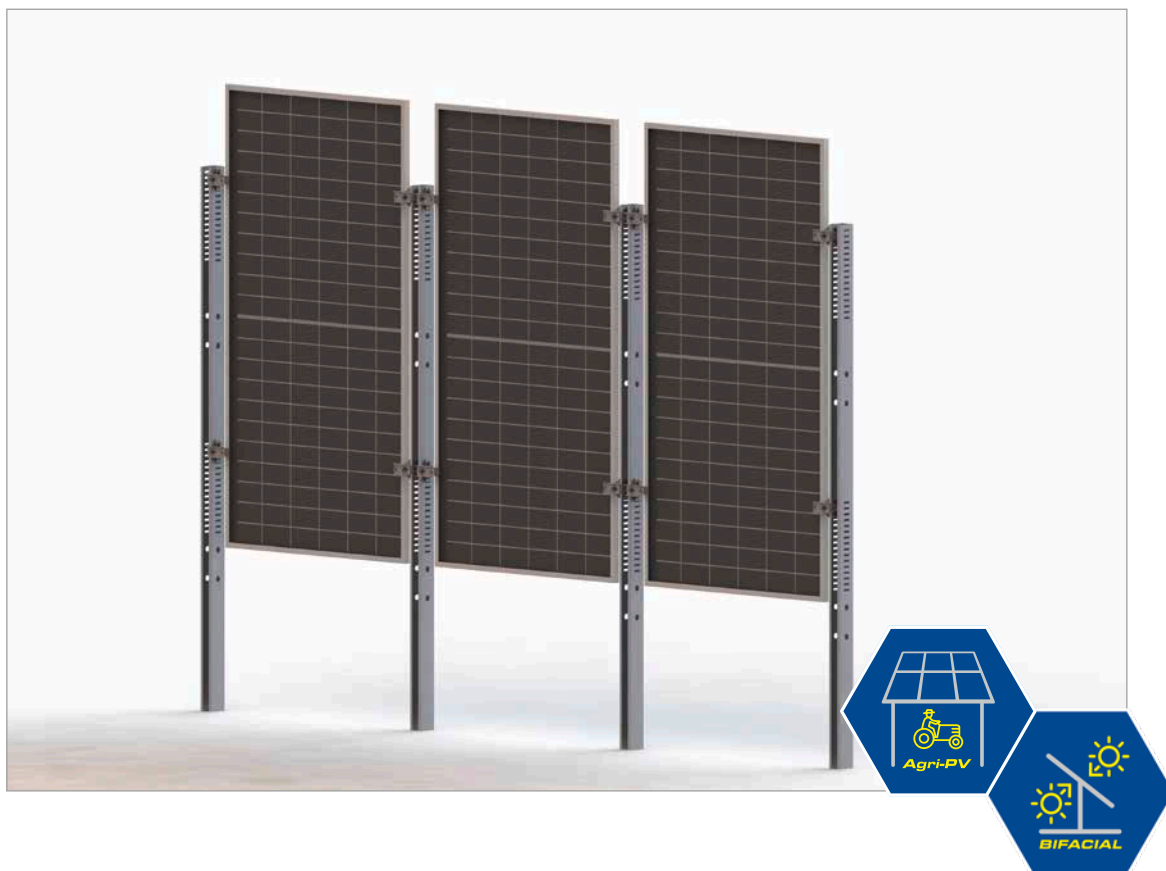
- Agricultural solution



NEW

V₁-SOL

Our clever solution for dual agricultural use.



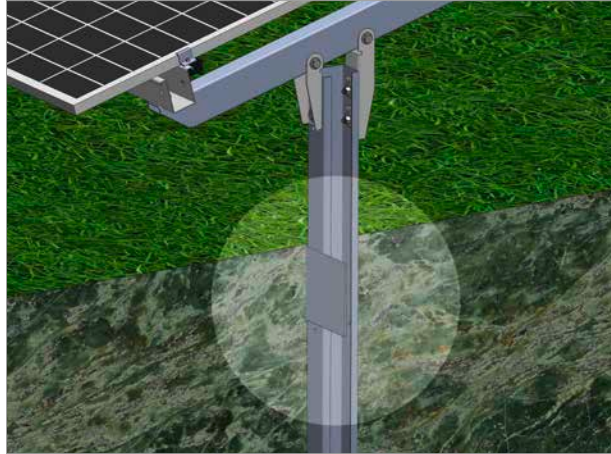
V₁-SOL

- 1 module portrait - with the latest module technology, module size approx. 1303x2384mm, approx. 650 watts
- suitable for flat and hilly terrain
- East-West & North-South orientation possible
- designed for wind loads up to wind zone 2 [0.58 kN/m²]
- very little space requirement
- simple stringing of the modules, including ducting the cables through the posts
- the areas between the rows of modules can be used for agricultural purposes
- low shading from profiles
- anti-cyclical production peaks (compared to conventional south-facing PV systems) in the morning and evening hours, therefore better network compatibility
- for fields with up to 15° slope



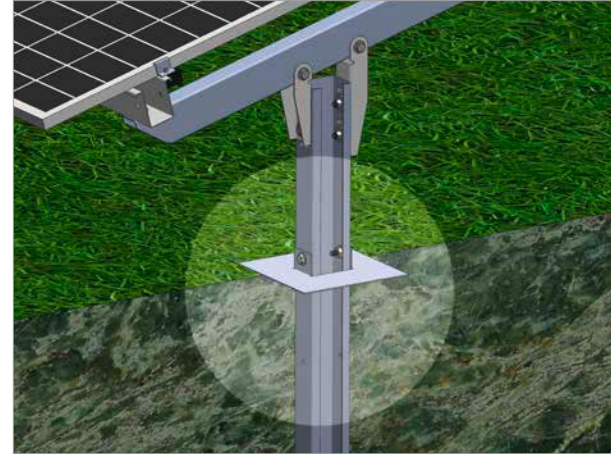
Vario Solutions

Special solutions for special requirements.



Post reinforcement for horizontal loads

- North-South & East-West orientation possible



Post reinforcement to prevent terrain lowering

- North-South & East-West orientation possible



Because of the growing number of converting areas we develop and offer customized building structures for special projects.

Restrictions to construction activity, such as very short piling depths or general piling interdiction in the soil can be taken into account by using **Vario solutions**.



Ballast footing

- E.g. project-related concrete footings
- North-South & East-West orientation possible



Foundation with flora stones

- if the required pull-out values are not reached
- North-South & East-West orientation possible



Module fastening system

Vario Slide-in „Aluminium module carrier“

System properties:

- for all current module-frame heights
- for all systems in landscape and portrait orientation
- module carrier made of aluminum alloy → no contact corrosion with module frame
- wedge spacer allows optimal fixation of modules and uniform installation optics
- **Retaining clam**
 - certified to UL 2703 and TÜV requirements
 - grounding of the modules (optionally by attaching the retaining clamp to all modules)
 - avoids the slipping of the modules
 - ensures electrical conductivity
- **Stopper**
 - alternative clamp system to spring steel clamp
 - can be used with most module types and frames



Spring steel clamp



Stopper



Wedge spacer

Mechanical specifications

- outstanding statical advantages
- smooth and damage-preventing installation or de-installation for maintenance or repairs
- use of anti-theft screws possible

Vario Slide-in „Steel module carrier“

System properties:

- for module frame heights 30, 33, 35 mm
- engineered and optimized for high snow and wind loads
- for all systems (Vario KS, Vario Smart) in landscape and portrait orientation
- Steel module carrier S550 GDZM310
- wedge spacer allows optimal fixation of modules and uniform installation optics
- against vibrations and for a uniform installation optics

Mechanical specifications

- outstanding statical advantages
- smooth and damage-preventing installation or de-installation for maintenance or repairs




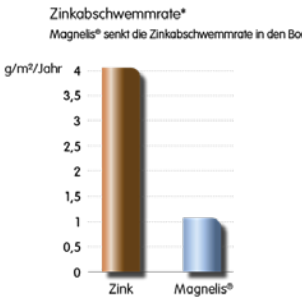

Vario Clamp system



System properties:

- Module clamping system for inserted mounting
- for all systems in landscape and portrait orientation
- module carrier made of aluminum alloy
- for all current module-frame heights
- also available anti-theft
[Accessories on page 19]



System properties

Approvals	<ul style="list-style-type: none">certified by TÜV<ul style="list-style-type: none">by 2 PfG 1794/10.10 (quality)by UL 2703 (lightning protection)wind expertise by Wacker Engineers
Static calculations	<ul style="list-style-type: none">project-specificcountry-specificby Euro Code (EC 0/1/2/3/7/8/9)consequential loss class (CC2 nach DIN EN 1990 B.3)safety class (RC2 nach DIN EN 1990 B.2)
CE-Conformity	<div>EU-Declaration of Conformity 0036 / 13 CWF_01-050-2016 DIN EN 1090-1+A1:2011 Carrier system for open field photovoltaic installations</div> <div>CE</div>
Warranty on material coating	<div>for Magnelis® by  ArcelorMittal up to 25 years</div>
Zinc ablation	<div>only 25% erosion compared to piece galvanizing according to DIN ISO 1461</div> <div><p>Zinkabschwemmrate* Magnelis® senkt die Zinkabschwemmrate in den Boden deutlich.</p><p>g/m²/Jahr</p><p>Zink Magnelis®</p><p>(* Die Geschwindigkeit, in der das Material von seiner Oberfläche in den Boden abgetragen wird Quelle: Französisches Institut für Korrosion</p></div>

Material	<div>Posts, Cross beams & Longitudinal beam</div> <ul style="list-style-type: none">Steel S350 GD/S550ZM310/ZM430 Magnelis® by  ArcelorMittal <div></div>
	<div>Modul carrier</div> <ul style="list-style-type: none">Aluminium EN AW 6063 T66Steel S550 GD + ZM
	<div>Bolt connections</div> <ul style="list-style-type: none">sainless steelSteel with zinc-nickel coating
Mounting	<ul style="list-style-type: none">only two screws required (M12)cable duct integrated in the system via longitudinal beamsno struts necessary in the systeminclination angle 0° - 38°simple and fast installationstandarised material logistics due to uniform longitudinal beams & pile-driven profiles for edge and center areas
Additional (optional)	<ul style="list-style-type: none">string cable clipanti-theft locking screwspost-capnumbering of rowsearthing clampsroofed inverter bank

Components

Cable Clip

For easy fastening of module cables to our system. We recommend our UV-resistant plastic-material clip.

Description:

- easy to mount
- reusable
- allows high flexibility for changes

V1

- suitable for 1 to 3 DC cables
- Art.No.: 4001021



V2

- suitable for 1 to 8 DC cables
- cable strain relief guaranteed
- Art.No.: 4001023



Cable clamp

- suitable for 1 DC cable
- Art.No.: 4001024



Cable clip for steel module beam

- suitable for 1 to 8 DC cables
- cable strain relief guaranteed
- Art.No.: 4001027



Anti-theft screw

To protect the modules against theft we optionally offer our patented anti-theft screw.

Description:

- easy installation
- impossible to be removed using standard tools
- Inox A2 -70 material
- Art.No.: 3025545



Numbering of Rows

For clear identification of rows.

Description:

- UV-resistant



Post-cap

Ideal cable protection against lawn mowing and animal bite.

Description:

- fits all CWF profiles
- easy and safe mounting on post
- Aluminium
- Art.No.:
C-110x80x3: 550110xxxx
C-70x70x3: 55070xxxx



Inverter rack

This variant offers protection from rain and UV radiation by being mounted under the modules.

Description:

- can be combined with all CWF Vario systems
- in the accustomed material quality of CWF
- quick mounting
- only one additional post and two crossbars required per inverter
- optionally available with anti-theft screws



Certification

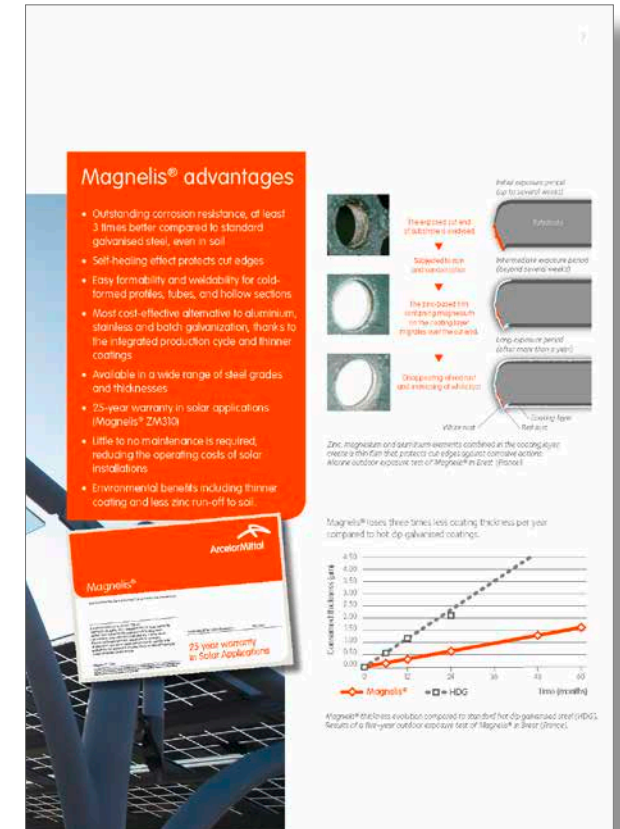
TÜV Rheinland certified statics



TÜV Rheinland certified according to
standard UL 2703



Corrosion resistance



Our services

- full service from one source
- planning and implementation of mounting of modules
- on-site trial pile driving
- chemical soil analysis
- rock drilling
- material logistics on the construction site:
Simplification of construction site logistics through standardized and uniform components
- project statics / test statics according to Euro Code [EC 0/1/3/7/8/9]
- special-purpose solutions for converting areas
(disposal sites, former military or industrial areas, etc.)
- short delivery and assembly time
- optional module theft protection by special anti-theft screws



Rock drilling



Delivery and logistics




Mounting



on-site trial pile driving

References




Pentling
8,56 MWp




Boxted Airfield
19,00 MWp




Saran
100,00 MWp



750 kWp

Rüblingen




Wallmersbach
750 kWp

References



 7,77 MWp
Kisvarda



5,80 MWp  Sjöbo



 1,70 MWp
Heinrichshöh




25,00 MWp  Kazanlak



 2,25 MWp
Arnhem



1,34 MWp  Brandholz



 1,00 MWp
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